

KIT # VER - 32  
for TWO SPEED landing door  
with ARMOR hangers

Item	Part No.	Description	Q'ty req'd
1	V T 30	Top Retainer Assembly	1
2	V A 30	Angle Retainer	1
3	VER - B - W	Bottom Retainer	2
4	TEKS - 2	Screw 10 - 24 x 3/4 TEKS - 2 or equiv. hexagon washer hd, self tap, self drill	20
5	CTSK	Screw 10 - 24 x 3/4 TEKS - 2 or equiv. flat hd, self tap, self drill	5

Tools Req'd : Electric screwdriver with clutch driven 5/16 hex. socket.  
Clutch set at 30 - 40 inch-pounds torque.  
5/16 & 1/2 wrench for adjustment.

**INSTALLATION :**

With door closed position top retainers ( Item 1 ) according to dimensions on the drawing.  
Install retainers using supplied hardware, check that retainers will not scrape the door hanger  
when the door is opening or closing.

With door closed position bottom retainer ( Item 2 ) as shown on the drawing.  
Install retainer using one screw in the slotted hole, check that retainer will not scrape the sill  
when door is opening or closing.  
Readjust when necessary, install remaining screws.

